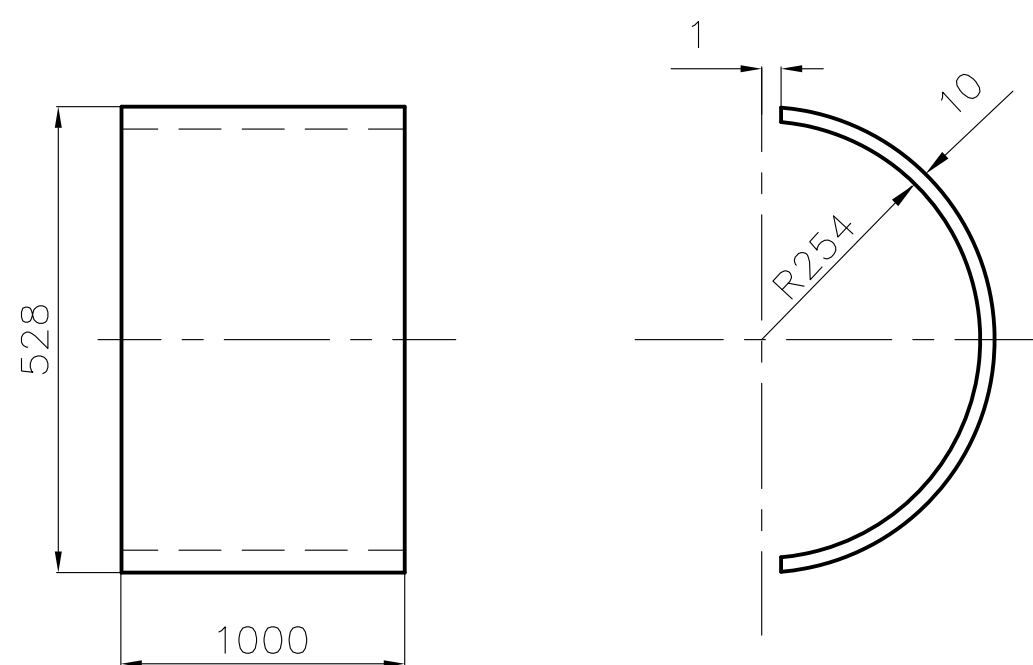
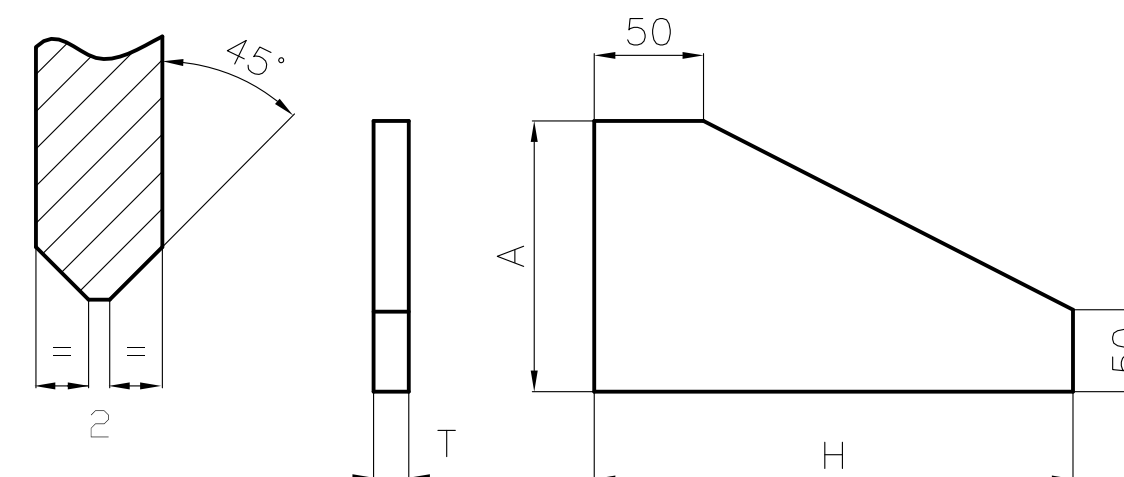




DETAIL - A

NOTES:

01. FOLLOW QPC : APPLICABLE QP
02. WELD JOINT (DETAIL-A) ON SLEEVE PAD SHALL BE POSITIONED SO AS TO CLEAR RIB PLATE WELD
04. FOLLOW APPROVED PAINTING SCHEDULE

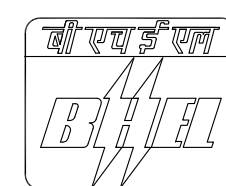


ITEM NO	A	H	T
05	340	395	10
04	150	395	10

TYPICAL EDGE
PREPARATION DETAIL
FOR WELDING

DETAIL FOR
ITEM NO: 04&05

05	RIB PLATE-2 10 x 395 x 340	3-80-468-31691		15 211 098 0000		5	124
				IS 2062 Fe410 B			8
04	RIB PLATE-1 10 x 150 x 395	3-80-468-31691		15 211 098 0000		2	562
				IS 2062 Fe410 B			8
03	PUDDLE FLANGE PLATE 10 x 900 X 900	3-80-468-31691		15 211 098 0000		46	135
				IS 2062 Fe410 B			1
02	SLEEVE PAD 10 x 827 X 1000	3-80-468-31691		15 211 098 0000		64	919
				IS 2062 Fe410 B			2
01	PIPE ϕ 508X8 L=1200	3-80-468-31691		15 938 710 0000		118	368
				IS 3589			1
ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO.	MATERIAL CODE	A	UNIT WT.	
			VAR NO.	MATERIAL SPEC.	C	QTY.	

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT

BHARAT HEAVY ELECTRICALS LTD.,
PIPING CENTRE,
CHENNAI 600 017

DRN	NAME I.D.B.RAJU	SIGN	DATE 01.10.09	NO. OF ITEMS
CHD	I.D.B.RAJU		01.10.09	
APPD	A.P.M.K.		01.10.09	

DEPT.	GRADE OF UN TOL. DIM		SCALE	WEIGHT (Kg).	REF TO ASSY / OLD DRG	ITEM No.
CODE	C/M/F		N T S			
TITLE PUDDLE FLANGE ASSEMBLY (FOR PIPE NB 500)				CARD CODE U 01	DRAWING No. 3-80-468-31691	REV 00